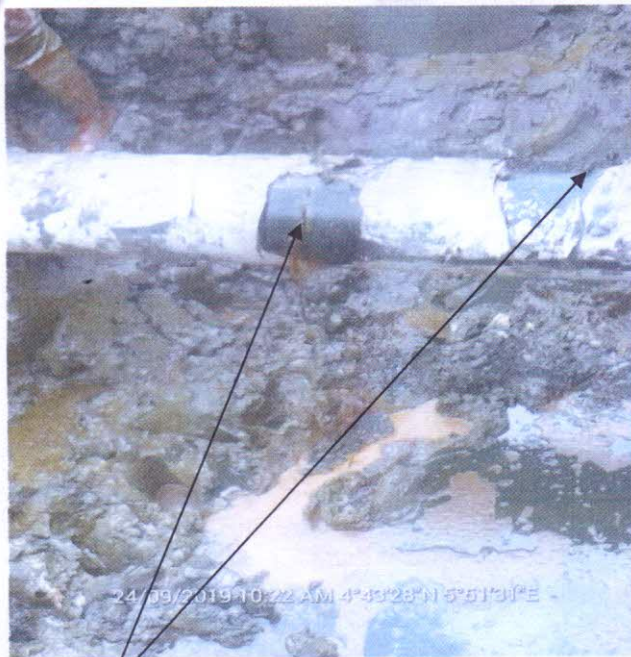


APPENDIX 1



SPILL POINT ON ARRIVAL.



HACKSAW CUT AT TWO DIFFERENT POINTS.



THE POINT WAS WELDED.



REPAIRED POINT.